

SOUTH PRODUCTION NOTES

Sept 21, 2015
3-11 Shift notes

BASF EMPLOYEES

296 Last Recordable
228 Last Lost Time

#1 MED / AI 3952:

Holding on the MED until we are finished with the rescreens. Then begin cleaning.

Keep an eye on #1 dust collector. Also, we will need to check the valve going to the F-1 from time to time to see if the line is plugging. The new valve is not due in until October so it will plug and needs to be cleaned.

#1 RC / AI 3952:

Need to feed the last 3 bags of material that are marked "contamination". The oversize screen was changed to an 8 mesh. Can feed at a slower rate to try and get more good material into the finished bag. Drum off the oversized material and put in red zone.

There is a pallet and a half of 3952 in drums by the repack hopper that needs to be repacked into a finished bag and claimed in SAP, Please weigh pallet and bag before filling and then top off bag on the calciner.

#2 MED line / Cu 0860:

Hold for instructions from Justin.

Changing out the barrel liners on the extruder

Reminder to use Cu 3818 Lot 510 bags in powder room (must be bags from #6 to #20). These are about all used up, and Justin will advise which Cu 3818 to use next.

#2 RC/ Cu 0860:

We need to continue on with lot 172. Do not stop at bag #30 and make another lot.

#3 MED line / D 0704:

MOD is now in control room get set up to run. Start on midnights if able.

Installed new auger and barrels on Sunday.

Powder room stations have been cleaned and weighed.

Cleanup sheet for MED and calciner is on the clip board.

#3 RC / D 0704:

Cleaning should be finished.

Screen for the cutter was taken out.

#4 RC / D-0222 rescreening:

Hold

#5 RC / Catoxid:

Continue feeding trying to get to 50K + lbs by Tuesday. Keep feed rate up and watch pressure on the vacumax filters.

Need to start bringing down temps when we are out of feed. Tuesday sometime.

#6 RC & Dryer / D 1781:

Continue to run, and coordinate with Schirmer for buggy lifts.

If for any reason this line goes down we need to get maintenance in asap to get it restarted. Under a tight deadline.

West Pfaudler / 4601

HOLD....We are doing some modifications to the pressure gauges on the pfaudler and waiting for some results back from the lab. Targeting next Monday for a start date if all instrumentation is installed and PSSR completed.

East Pfaudler/ D 1781:

Continue and coordinate with Schirmer to get lifts done.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / Clean.

Belt cleaned, hold.

PK Blender: Catoxid:

Running last batch on afternoon shift, then clean entire room. Done with chrome for a little while.

Valve was tested on Friday afternoon with no leakage. Unloaded batch was finished.

The 2 partial totes from bldg 7 have been cleaned out.

Dust collector will need to be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

Gauge should be reset at 3.5 and 4.25

We will need to put the cardboard around the bags off of the PK before moving them. Make sure room is cleaned. There cannot be chrome built up anywhere.

Abbe Blender: D 5206 is next

Lucas verified that the pipe and pumps are working properly.

There is one pump that is leaking but is not hooked up to the system, it has been locked out for the upcoming 5206 run.

Tower 3 / E 474 done, hold:

Unloaded and empty.

Tower 6 / Cu 0860 done, will run several DPT 101 loads next:

Will start up Tuesday morning.

Need to continue pushing the Cu 0860 drum repacking/repainting in the screening room.

Cu-0860 repacking in screening room:

Done with drums that have been brought in and 3 overpack drums that were in the pole barn.

Need more drums.

Truck load that was in shipping was unloaded and moved to the pole barn.

Continue with repacks/repainting. NOTE: make sure during beginning of each shift that the spare drum dumper battery is either charging or charged and ready.

NOTE: green sheet has several new rows for capturing all Cu 0860 drums worked on (section for repacking, section for repainting). Make sure this is updated frequently.

North Screener / Cu 0860:

Done.

South Screener / E 474:

Changing over to DPT-0101

#2662 (west) Pill Machine /

Down for cleaning

#2664 (east) Pill Machine /

Down for cleaning

TK #2 / down:

Done.

TK #4 / Cu 0540:

Done unloading. Changing over saggars now.

Hydraulics have been fixed and we are running although small hydraulic leak was detected. Also, kiln has periodically stopped. Make sure GLs and maintenance are notified when this occurs.

Still having intermittent issues with the scale head shutting off and then turning back on. Need to verify how much longer we are running 2508 (check with production team Friday).

NOTE: BI Mill is working with no issues. Only 4 drums left.

Harrop Kiln / Al 3920:

All material is finished.

Building 27 Belt Filter / 6081:

Running trials now. Man with 2 operators when able.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler
- 3) #1 MED/#1 RC
- 4) South Precip/Dry
- 5) South PK/.#5 RC
- 6) #4 Tunnel Kiln/Ross Mixer
- 7) #2 RC North
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) North PK/Wyssmont